

MSP 6
Sprayable One Component
Sealing/Bonding MSP



Application Possibilities

Based upon silyl modified polymer one component Tecnite MSP 6 was developed as a MS Polymer solution for sprayable sealant and bonding applications like:

- Sealing of welded, overlap and construction seams
- Vibration reducing coating; reduces sound transference
- Corrosion reducing coating; prevents contact between dissimilar metals
- Auto industry seam sealant repair

Features

- Isocyanate and silicone free
- Odourless neutral fast cure
- Excellent adherence to metals, primers and coatings
- Permanent elasticity for temperatures between -40 to +90C
- Direct wet on wet sprayability with a coating

Typical Product Data - Tecnite MSP 6

	Unit	Value
Base Material		SMP
Curing Method		Absorption of moisture from the air
Specific Gravity	G/ml	ca. 1.54
Shelf Life (5-25°C) (*)	Months	12

(*) Please refer to production data on the original container.

Process Data

	Norm	Value
Skin Forming Time	20°C/50% R.H.	10-15 minutes
Curing Speeds	After 24 hours	ca. 3 mm
Application Temperature		+5 tot +35°C
Volume Change / Shrinkage	DIN 52451	< 3%

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Cured System Data - Tecnite MSP 6

	Norm	Unit	Value
Shore A Hardness	DIN 53505	Shore A	ca. 40
Tensile Stress	DIN 53504/ISO 37	M Pa	0.85
Tensile Stress at Break	DIN 53504/ISO 37	M Pa	1.25
Elongation at Break	DIN 53504/ISO 37		250%
Temperature Range in Service		°C	-40 to +90
Standard Color			Gray

Adhesion Capabilities

Tecnite MSP 6 adheres well without primer on non-porous substrates of glass, aluminium, metals, plastics, ceramics, etc., which are clean, dry, dust and grease free. The use of a "wash" primer for degreasing the substrate's surface is recommended when high adhesion levels are needed due to great thermal or physical loads and specifically when wet conditions are the norm. It is advisable to use primers on untreated wooden surfaces as well as porous surfaces of brick, cement etc. No adhesion on untreated polyethylene, polypropylene and Teflon.

For more details concerning our range of primer's capabilities on substrates not mentioned here please consult your local technical sales support team as testing may be advisable.

Method of Use

Tecnite MSP 6 can easily be extruded with a hand or air pressure gun at temperatures between +5C and +35C. For bonding applications the substrates need to be assembled within 10 minutes after applying Tecnite MSP 6. For sealing applications Tecnite MSP 6 should also be tooled or smoothed within 10 minutes. In general an adhesive thickness of 2 mm is recommended.

Very good paintability with acrylic dispersion paints. Given the variety of paints one should always test first the paint's adhesion capabilities. Prior to painting, the surface must be cleaned first with a white spirit. For optimal adhesion of water-based paints apply within a period of three days. It is also recommended to first test Alkyd resin based paints for adhesion and compatibility.

Shelf Life Information

Tecnite MSP 6 may be stored for 12 months in its original unopened container. Product needs to be stored in a dry cool area in temperatures ranging from +5 to +25C.

Package Types Available

- Cartridges	310 ml	- Pails	18 liter
- Sausages	600 ml	- Drums	190 liter

Health and Safety

The user is cautioned to avoid skin and eyes contact with the products. If eye contact occurs, immediately flush eyes with large amounts of water for at least 15 minutes and secure medical attention. If skin contact occurs, wash affected area thoroughly with soap and water.

For additional information on this product's hazards and recommended precautions please refer to the relative product material safety data sheet.

The information contained in this technical data sheet is to the best of our knowledge correct. However, by no means can it be considered a guarantee as usage, working area and application of the product in accordance with the instructions given and their success in application, is beyond our control and is dependent on a number of factors. We decline any responsibility for the improper use of the product as the application recommendations contained herein are to be considered only as a general guideline. If at all in doubt, preliminary tests should be carried out.

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