



# REFLOW CLEANER 94

**A water-based cleaning fluid designed for soldering device manual cleaning for low contamination.**

Ready-mix designed for direct use  
 Designed for cleaning of most soldering paste and flux types  
 Developed for areas with common contamination levels, minimum smell, high compatibility with aluminum-based alloys.

### Recommended areas for use

Recommended areas for use	Recommended cleaning technology
1. Reflow ovens - flux residues	manual cleaning
2. Soldering waves - flux residues	manual cleaning
3. Other operating contaminants - dust, grease, etc	manual cleaning

### Process table

Cleaning technology	Cleaning	1. rinse	2. rinse	Drying
Manuel cleaning	Reflow Cleaner 94	-	-	with wiper

### Product information

- Designed for all types of soldering devices, fluxers and other production technologies.
- High effectiveness while preserving compatibility with low smell aluminum-based alloys
- A special sprayer creates „active foam“, which remains active on vertical parts of machines for a longer time
- Environmentally friendly - biodegradable
- Does not contain tensides, no risk of solid residue occurrence on the cleaned part surfaces
- No inflammation point, can be applied to hot surfaces

### Table of physical and chemical properties

Product appearance:	clear liquid
Odour, aroma:	lemon
pH:	10 - 11
VOC content:	34%
Recommended process temperature:	ambient temperature
Ignition temperature:	inflammable
Flash point:	inflammable
Density at 20°C:	0,98 kg/l



### Technical support

For process implementation and setting, optimization and solving of process issues, trial test, contact your DCT specialist at [www.dct.cleaning](http://www.dct.cleaning)

Date of issue:  
1.11.2015

Detailed information can be found in the Safety Data Sheet of **Reflow Cleaner 94**.



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## Packing

bottle: 1 litre; can: 5, 10, 25 litres



## Transport

Product is not hazardous for transport.



## Handling

Turn the manual sprayer nozzle from position STOP to 90° before the first use. Then apply a necessary amount to the part to be cleaned, wait for several minutes and wipe residues using a smooth piece of cloth. Repeat the procedure, if necessary.



## Storage

Should be stored in closed containers, in ventilated areas at the temperature from 5 to 25°C.



## Best before

The maximum usable life for this product is 24 months from the production date.



**RoHS**  
Compliant



**REACH**  
SVHC



**BIODEGRADABLE**



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