



DECOTRON® T332

Water-based cleaning fluid determined for maintenance cleaning of fluxes from soldering frames, reflow ovens filters and waves.

Specially developed for cleaning filters of REHM reflow ovens.

ready-mix, intended for direct use.

Effective for all types of solder pastes and fluxes.

Intended for use in all types of cleaning machines, mainly in the air bubble and high pressure spray-in-air

Recommended areas for use

Recommended cleaning technology

1. flux from filter elements of reflow ovens	Air bubble
	High pressure spray-in-air
2. flux from filter elements of soldering waves	Air bubble
	High pressure spray-in-air
3. flux from soldering frames	Air bubble
	High pressure spray-in-air

Process table

Cleaning technology	Cleaning	1. rinse	2. rinse	Drying
Air bubble	Decotron® T332	X	water	Hot air
High pressure spray-in-air	Decotron® T332	X	water	Hot air



Product information

- the fluid is alkaline, rinse with water needed
- high compatibility with material and components of the cleaning devices
- specially developed for cleaning of elements of REHM ovens - high efficiency of cleaning / high compatibility with filter elements material
- environment-friendly - biodegradable
- tenzide-free, no solid residues on the surface being cleaned
- no flash point, can be heated to increase the cleaning efficiency



Table of physical and chemical properties

Product appearance:	yellowish clear fluid
Odour, aroma:	slight odour of amines
pH value:	11 – 12
VOC content:	13%
Recommended process temperature:	20-45°C
Flash point:	non-flammable
Flammability point:	non-flammable
Density at 20°C:	0,98 kg/l
Number of stages:	1



Technical support

For process implementation and setting, optimization and solving of process issues, trial test, contact your DCT specialist at www.dct.cleaning



Date of issue:
23 August, 2016

Detailed information can be found in the Safety Data Sheet of **Decotron® T332** fluid.

Decotron® is a registration trademark of DCT Czech s.r.o.



DECOTRON® T332



Packing

25 litres, 5 litres can



Transport

Product is not hazardous for transport.



Handling

It is necessary to stir well the can before use.



Storage

Should be stored in closed containers, in ventilated areas at the temperature from 5 to 25°C.



Best before

The maximum usable life for this product is 60 months from the production date.

Notification

The fluid becomes yellow-to-brown as a result of a change in temperature or under the influence of light and air. This is a common phenomenon and not a flaw and in no way changes the properties of the product.



RoHS
Compliant



REACH
SVHC



BIODEGRADABLE



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